SECTION I. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

PRODUCT IDENTIFIER:

PRODUCT NAME .................. HUE EOSINE EX CONC
PRODUCT NUMBER ............... 1-C6-087-XPC
COLOR INDEX NAME ............. ACID RED 087
COLOR INDEX NO ................. 45380
C. A. S. # ....................... 17372-87-1
CHEMICAL FAMILY .............. XANTHENE DYE

INTENDED USE OF THE PRODUCT:

FELT TIP, MARKER INKS, WATER BASED COATINGS AND SPECIALTY INKS, PRINTING ON NYLON, SILK AND WOOL.

NAME, ADDRESS AND TELEPHONE OF RESPONSIBLE PARTY:

HUE CORPORATION
P.O. BOX 509
TUSTIN, CA 92781

TELEPHONE 714-389-3130
FAX 714-389-9731
EMAIL SUPPORT@HUECORPORATION.COM

EMERGENCY TELEPHONE NUMBER:

CHEMTREC (USA) 1-800-424-9300
CHEMTREC (OUTSIDE USA) 1-703-527-3887

SECTION 2. HAZARD(S) IDENTIFICATION

CLASSIFICATION OF THE SUBSTANCE OR MIXTURE:

GHS-US
ACUTE TOX. - INHALATION (CATEGORY 5)
EYE DAM./IRRITATION (CATEGORY 2B)
SKIN CORR./IRRITATION (CATEGORY 3)

GHS LABELING:

HAZARD PICTOGRAMS (GHS-US): NO SYMBOL

SIGNAL WORD WARNING

HAZARD STATEMENT(S) H333 - MAY BE HARMFUL IF INHALED
H320 - CAUSES EYE IRRITATION
H316 - CAUSES MILD SKIN IRRITATION

PRECAUTIONARY STATEMENTS P305 + 351 + P338 - IF IN EYES: RINSE CAUTIOUSLY WITH WATER FOR
SEVERAL MINUTES. REMOVE CONTACT LENSES IF PRESENT AND EASY TO DO. CONTINUE RINSING.
P337 + P313 - IF EYE IRRITATION OCCURS/PERSISTS: GET MEDICAL ADVICE AND ATTENTION.
P261 - AVOID BREATHING DUST/FUMES/GAS/MIST/VAPORS/SPRAY
P264 - WASH FACE THOROUGHLY AFTER HANDLING.
P322 + P313 - IF SKIN IRRITATION OCCURS: GET MEDICAL ADVICE/ATTENTION.
P304 + 312 - IF INHALED: CALL A POISON CENTER/DOCTOR/PHYSICIAN IF YOU FEEL UNWELL
P501 - DISPOSE OF CONTENTS/ CONTAINER IN ACCORDANCE WITH LOCAL/ REGIONAL/ NATIONAL INTERNATIONAL REGULATIONS.

OTHER HAZARDS
UNKNOWN ACUTE TOXICITY

SECTION 3. COMPOSITION / INFORMATION ON INGREDIENTS

DESCRIPTION OF MIXTURE: PROPRIETARY MIXTURE OF DYES.

SUBSTANCE:

<table>
<thead>
<tr>
<th>NAME</th>
<th>C.A.S.#</th>
<th>WEIGHT 100%</th>
<th>GHS-US CLASSIFICATION</th>
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<tr>
<td>ACID RED 087</td>
<td>17372-87-1</td>
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<td>ACUTE TOX. - INHALATION (CATEGORY 5)</td>
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<td>EYE DAM./IRRITATION (CATEGORY 2B)</td>
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<td></td>
<td>SKIN CORR./IRRITATION (CATEGORY 3)</td>
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</table>

SECTION 4. FIRST AID MEASURES

FIRST AID MEASURES GENERAL:

INHALATION: REMOVE TO FRESH AIR. IF BREATHING IS DIFFICULT, GIVE OXYGEN AND GET IMMEDIATE MEDICAL ATTENTION.

SKIN: WASH WITH MILD SOAP AND WATER. IF IRRITATION OCCURS GET MEDICAL ATTENTION. IF CLOTHING IS CONTAMINATED, REMOVE AND WASH BEFORE REUSE.

EYES: FLUSH EYES WITH WATER FOR AT LEAST 15 MINUTES, HOLDING EYELIDS APART FOR THOROUGH IRRIGATION. GET IMMEDIATE MEDICAL ATTENTION.

INGESTION: INDUCE VOMITING - SEEK IMMEDIATE MEDICAL ATTENTION.

MOST IMPORTANT SYMPTOMS AND EFFECTS, ACUTE AND DELAYED:

THIS PRODUCT IS NOT HAZARDOUS AS DEFINED BY HAZARDOUS COMMUNICATION STANDARD. HOWEVER, AS WITH ALL CHEMICAL, HANDLE WITH CARE, AVOID EYE AND SKIN CONTACT, AVOID INHALATION OF DUSTS OR VAPORS. WASH THOROUGHLY AFTER HANDLING. KEEP CONTAINERS CLOSED.

SECTION 5. FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA:
WATER, DRY CHEMICAL, CARBON DIOXIDE, FOAM.

SPECIAL HAZARDS ARISING FROM SUBSTANCE OR MEDIA:

FIREFIGHTERS SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS TO GUARD AGAINST POTENTIALLY TOXIC AND IRRITATING FUMES. AVOID DUSTING. DUST CAN FORM EXPLOSIVE MIXTURES WITH AIR.

PROTECTION/ADVICE FOR FIREFIGHTER(S):

BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING.

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:

REMOVE PERSONS FROM DANGER AREA.

ENVIRONMENTAL PRECAUTIONS:

AVOID ANY UNCONTROLLED RELEASE OF MATERIAL. DO NOT EMPTY INTO DRAINS OR THE AQUATIC ENVIRONMENT.

EMERGENCY PROCEDURES:

NO ADDITIONAL INFORMATION

METHODS AND MATERIALS FOR CONTAMINENT AND CLEANING UP:

WHERE SPILLS ARE POSSIBLE, A COMPREHENSIVE SPILL RESPONSE PLAN SHOULD BE DEVELOPED AND IMPLEMENTED. AVOID ANY UNCONTROLLED RELEASE OF MATERIAL.

UTILIZE RECOMMENDED PROTECTIVE CLOTHING AND EQUIPMENT (SEE SECTION 8). SPILLS SHOULD BE SWEPT UP USING AN ABSORBENT DUST CONTROL PRODUCT AND PLACED IN CONTAINERS. SPILL AREA CAN BE WASHED WITH WATER. COLLECT WATER FOR APPROVED DISPOSAL.

IN THE EVENT OF UNCONTROLLED RELEASE OF THIS MATERIAL, THE USER SHOULD DETERMINE IF THE RELEASE IS REPORTABLE UNDER APPLICABLE LAWS AND REGULATIONS.

SECTION 7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING:

HANDLE WITH CARE. AVOID OVER EXPOSURE. USE NIOSH/OSHA APPROVED RESPIRATOR, WORK GLOVES, AND CLOTHING. WASH AFTER HANDLING. SENSITIVE INDIVIDUALS MAY EXPERIENCE RESPIRATORY ALLERGIES. MAY CAUSE SKIN IRRITATION. USE WITH LOCAL VENTILATION.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:

USE PROCESS ENCLOSURES, LOCAL EXHAUST VENTILATION OR OTHER ENGINEERING CONTROLS TO KEEP AIRBORNE LEVELS BELOW RECOMMENDED EXPOSURE LIMITS.

KEEP AWAY FROM HEAT. KEEP AWAY FROM SOURCES OF IGNITION.

KEEP AWAY FROM STRONG OXIDIZING AND REDUSING AGENTS.
SPECIFIC END USES:
FELT TIP, MARKER INKS, WATER BASED COATINGS AND SPECIALTY INKS, PRINTING ON NYLON, SILK AND WOOL.

SECTION 8. EXPOSURE CONTROLS /PERSONAL PROTECTION

CONTROL PARAMETERS:
INGREDIENTS WITH LIMIT VALUES THAT REQUIRE MONITORING AT THE WORKPLACE - NOT REQUIRED

EXPOSURE CONTROLS:
APPROPRIATE ENGINEERING CONTROLS - THE USUAL PRECAUTIONARY MEASURES ARE TO BE ADHERED TO WHEN HANDLING CHEMICALS.

PERSONAL PROTECTIVE EQUIPMENT:

HAND PROTECTION WEAR IMPERMEABLE RUBBER OR PLASTIC GLOVES
EYE PROTECTION TIGHTLY SEALED SAFETY GOGGLES OR FULL FACE SIDE SHIELDS.
SKIN AND BODY APRON, COVERALLS AND NON-LEATHER SOLED WORK SHOES.
WASH DYE CONTAMINATED CLOTHES AND SKIN WITH MILD SOAP AND DETERGENTS.
RESPIRATORY WEAR OSHA/NIOSH APPROVED DUST MASK/RESPIRATOR
HYGIENE MEASURES HANDLE IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE AND SAFETY PRACTICES. WASH HANDS AFTER HANDLING MATERIAL.
OTHER PROTECTION DELUGE SAFETY SHOWER AND EYE WASH STATION SHOULD BE LOCATED NEAR WORK AREA.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES :

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<th>PROPERTY</th>
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SECTION 10. STABILITY AND REACTIVITY

CHEMICAL STABILITY
STABLE UNDER NORMAL STORAGE AND HANDLING CONDITIONS.

CONDITIONS TO AVOID
OXIDIZING & REDUCING AGENTS MAY DESTROY COLOR.

INCOMPATIBLE MATERIALS
OXIDIZING & REDUCING AGENTS MAY DESTROY COLOR.

HAZARDOUS DECOMPOSITION PRODUCTS
- CO, CO2, OXIDES OF NITROGEN AND OTHER POTENTIALLY TOXIC FUMES.

SECTION 11. TOXICOLOGICAL INFORMATION

TOXICOLOGICAL EFFECTS:

ORAL (ANIMAL)
GREATER THAN 2000 MG/KG - RAT

DERMAL (ANIMAL)
NO DATA AVAILABLE

EFFECTS TO EYES (ANIMAL)
NO DATA AVAILABLE

SKIN IRRITATION (ANIMAL)
NO DATA AVAILABLE

SKIN CORROSION/IRRITATION
NOT CLASSIFIED

SERIOUS EYE DAMAGE/IRRITATION
CAUSES SERIOUS EYE IRRITATION

RESPIRATORY OR SKIN SENSITIZATION
NOT CLASSIFIED

GERM CELL MUTAGENICITY
NOT CLASSIFIED

CARCINOGENICITY
NOT CLASSIFIED

REPRODUCTIVE TOXICITY
NOT CLASSIFIED

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
MAY CAUSE DROWSINESS OR DIZZINESS.

ASPIRATION HAZARD
NOT CLASSIFIED

INHALATION
MAY CAUSE DROWSINESS OR DIZZINESS.

EYE CONTACT
CAUSES SERIOUS EYE IRRITATION.

INGESTION
INGESTION MAY CAUSE NAUSEA, VOMITING AND DIARRHEA

SECTION 12. ECOLOGICAL INFORMATION

TOXICITY
NA

PERSISTENCE AND DEGRADABILITY
NA

BIOACCUMULATIVE POTENTIAL
NA

MOBILITY IN SOIL
NA

OTHER ADVERSE EFFECTS
NA

SECTION 13. DISPOSAL CONSIDERATION
WASTE DISPOSAL RECOMMENDATION:
EMPTY BAGS THOROUGHLY. CARRY OUT THE PROPER RECYCLING, REUSAGE OR DISPOSAL. PLEASE REFER TO THE RELEVANT EU REGULATIONS, IN PARTICULAR THE GUIDELINES/DECISIONS OF THE COUNCIL REGARDING HANDLING OF WASTES (E.G. 75/442/EEC, 91/689/EEC, 94/67/EC, 94/904/EC) AS IMPLEMENTED IN NATIONAL REGULATIONS.

REGIONAL RECOMMENDATION:
BURY OR INCINERATE ACCORDANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS.
CONTAINERS SHOULD NOT BE REUSED WITHOUT PROFESSIONAL CLEANING AND RECONDITIONING. OBSERVE ALL LABELED SAFEGUARDS UNTIL CLEANED, RECONDITIONED OR DESTROYED.

PLEASE REFER TO SECTION 8 (EXPOSURE CONTROLS /PERSONAL PROTECTION) OF THIS SDS.

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SECTION 14. TRANSPORTATION INFORMATION

UN NUMBER: NONE
UN PROPER SHIPPING NAME: NONE

DEPARTMENT OF TRANSPORTATION (DOT): NOT HAZARDOUS FOR TRANSPORTATION

TRANSPORT HAZARD CLASS(ES):

HAZARD LABELS (DOT):
PACKING GROUP (DOT): NA
DOT SPECIAL PROVISIONS: NA

ADDITIONAL INFORMATION:
OVERLAND TRANSPORT: NONE
TRANSPORT BY SEA: NONE
AIR TRANSPORT: NONE
DOT QUANTITY LIMITATIONS PASSENGER AIRCRAFT: NA
DOT QUANTITY LIMITATIONS CARGO AIRCRAFT: NA

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SECTION 15. REGULATORY INFORMATION

US FEDERAL REGULATIONS:
THIS SUBSTANCE IS LISTED ON UNITED STATES TSCA (TOXIC SUBSTANCE CONTROL ACT) INVENTORY.

US STATE REGULATIONS:
NONE

CHEMICAL IDENTITY:

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<th>NDSL</th>
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<th>ELINCS</th>
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TSCA STATUS IN COMPLIANCE
E C CLASSIFICATION (67/548/EEC - 88/379/EEC) N/A
EINECS NUMBER
REACH CLASSIFICATION
R PHRASES
ADDITIONAL REGULATORY INFORMATION CONTAINS:
<11PPM BENZENE, (CAS#71-43-2)
<11PPM TOLUENE, (CAS#108-88-3)
<11PPM XYLENES, (CAS#1330-20-7)

SECTION 16. OTHER INFORMATION

INDICATION OF CHANGES:
NA

OTHER INFORMATION:
NA

GHS FULL TEXT PHRASES:
MAY BE HARMFUL IF INHALED H333
CAUSES EYE IRRITATION H320
CAUSES MILD SKIN IRRITATION H316

H. M. I. S. CLASSIFICATION: 1 0 0 D
HMIS CODE: 4 - SEVERE HAZARD, 3 - SERIOUS HAZARD, 2 - MODERATE HAZARD, 1 - SLIGHT HAZARD, 0 - MINIMAL HAZARD

SAFETY DATA SHEET (SDS)
REVISION DATE: 03/03/2016

ALL INFORMATION AND DATA APPEARING ON THIS SDS ARE BELIEVED TO BE RELIABLE AND ACCURATE. HOWEVER, IT IS THE USER’S RESPONSIBILITY TO DETERMINE THE SAFETY, TOXICITY, AND SUITABILITY FOR USE OF THE PRODUCT DESCRIBED. SINCE THE ACTUAL USE BY OTHERS IS BEYOND OUR CONTROL, NO GUARANTEE, EXPRESSED OR IMPLIED, IS MADE BY HUE CORPORATION. USER ASSUMES ALL RISK AND RESPONSIBILITY.